

AMENDMENTS TO THE CLAIMS

Claims 1-28 (Cancelled)

29. **(Currently Amended) A Components of a** non-welded field joint for connection of a first sink portion to a second sink portion to form a single unit, the first sink portion having a generally flat side abutted flush against a generally flat side of the second sink portion, said **components field joint** comprising:

an edge located along an end of the generally flat side of the first sink portion;

and

a lip located along an edge of the generally flat side of the second sink portion,

said lip extending in an outward direction from said edge of the second

sink portion, said lip capable of surrounding said edge of the first sink
portion;

wherein said lip is **formed before surrounding said edge of the first sink**
portion sized to force the generally flat side of the first sink portion
into tight engagement with the generally flat side of the second sink
portion as said lip is positioned to surround said edge.

30. **(Previously Presented)** The non-welded field joint as claimed in Claim 41
wherein said jog is located on the generally flat side of the first sink portion and said jog
positions said hemmed edge generally inward of the generally flat side of the first sink
portion.

31. **(Previously Presented)** The non-welded field joint as claimed in Claim 41
wherein said jog is located on the generally flat side of the second sink portion and said

jog positions said lipped edge generally inward of the generally flat side of the second sink portion.

32. **(Currently Amended)** A method of connecting a first sink portion to a second sink portion to form a single unit, the first sink portion having a generally flat side to be abutted flush against a generally flat side of the second sink portion, said method comprising the steps of:

providing an edge of the generally flat side of the first sink portion;

forming a lip in an edge of the generally flat side of the second sink portion; and

positioning said edge of the first sink portion within said lip of the second sink portion over said edge of the first sink portion after said forming step

such that and forcing the generally flat side of the first sink portion is held-in into tight engagement with the generally flat side of the second sink portion.

33. **(Previously Presented)** The method as claimed in Claim 42 further comprising the step of filling said lip with a sealant to eliminate any gap between the generally flat side of the first sink portion and the generally flat side of the second sink portion created by said inwardly extending jog.

34. **(Original)** The method as claimed in Claim 33 wherein said sealant comprises silicon.

35. (Original) The method as claimed in Claim 32 further comprising the step of placing a decorative trim piece between the first sink portion and the second sink portion.
36. (Original) The method as claimed in Claim 35 further comprising the step of securing said decorative trim piece to at least one of said first or second sink portions with tape.
37. (Original) The method as claimed in Claim 35 further comprising the step of filling any gaps between said decorative trim piece and said first and second sink portions with a sealant.
38. (Original) The method as claimed in Claim 37 wherein said sealant comprises silicon.

Claims 39-40 (Canceled)

41. (Original) The non-welded field joint as claimed in Claim 29 further comprising an inwardly extending jog located generally near said edge of the generally flat side of one of the first or second sink portions, and wherein said edge of the first sink portion comprises a hemmed edge.
42. (Original) The method as claimed in Claim 32 further comprising the step of forming an inwardly extending jog in the generally flat side of one of the first or second sink portions.

43. **(Currently Amended)** A method of installing a pot and pan washing machine in a facility, said method comprising the steps of:

placing a first machine portion including a generally flat side in a facility;

abutting said generally flat side of said first machine portion flush against a generally flat side of a second machine portion in said facility;

positioning a previously formed lip of the second machine portion over an edge of the generally flat side of the first machine portion ~~within-a~~ previously formed lip of the second machine portion.